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D4775-1
Job Sheet 193741



Part No: D4775-1

Job Qty: 2 pcs

Part Name: Strut Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/6/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 2 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.09.26 AS PER REV.B
DD VERF:JLM IPP REV:C 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

M.U. 009379

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Doosan - 1	2 pcs	5/6/19	5/6/19	0.45	0.88	Doosan - 1	<i>packaging 1-1</i> <i>BER 19-04-23</i>
150	Powdercoat - 1 White G(A) - B4B	2 pcs	5/6/19	5/6/19	0.00	0.03	Powdercoat - 1 - B4B	
	<i>scuff powdercoat mzh Blach</i>						Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	<i>BR 19-04-26</i>
							Powdercoat - 4 - B4B	
155	QC 3	2 pcs	5/6/19	5/6/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
160	Packaging 3-1 - Stock - B4B	2 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	

DAS
APR 30 2019 40
9-89

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	5/6/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-88
				QC 21 - SA - 53	APR 30 2019

Part Op **100** - (Doosan Lathe) 1- Turn as per Folio FB166 Rev: _____ & Dwg D4775 Rev: _____ 2- Tap for 3/8-24 Helical insert
 Descriptions: check with GO/ NO GO gauge 3
150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: *8:20* *W.T. 370° FINISH 8:50.*
155 - (QC3- Inspect Part Finish) *M 138940.*
160 - (Identify as per dwg & Stock Location: _____) *ST 357*
170 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4775-1	Strut Tube	2 pcs (1 ea)	100-Doosan - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	D4775-1	2	5	0

Part Specifications	
Specifications could not be found.	



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Container No: S174412



Part: D4775-1

Job No: 193741

Serial No/Batch: S174412

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/23/19